

Work Order ID 58317

May 3, 2010 11:43:04 AM



Page 1

Item ID: D4030-043

Accept



Setup

Start



Revision ID:

Item Name: Long Basket Assembly, Light Lid (350)

Start Date: 03/05/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 13/05/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: M6

Date: 10-5-3

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr									
D4030	B									
100	Pick Kit		0.00							
Packaging	Memo		0.00							
Packaging										
110	Assemble as per dwg		0.00							
HandFinish	Memo		0.00							
Hand Finishing										
120	QC5- Inspect part completeness to step on W/O		0.00							
QC	Memo		0.00							
Quality Control										

P140516 ①

EP 10/05/07 ①

S 10/05/07

④

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Item ID: D4030-043

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Setup Start



Revision ID:

Item Name: Long Basket Assembly, Light Lid (350)



Stop



Start Date: 03/05/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 13/05/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

130



Packaging

Packaging

Identify as per dwg & Stock Location:

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

PPD

58317

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

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Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC
per dwg revB DD 10.04.20 verified by:EC

IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3917-3		Manufactured	No			100	Each	1.0000		6		

Washer

D3953-3	Gas Spring Stud, Lid	Manufactured	No	Location		Loc Qty	Loc Code	2	58186	C	
				ST096	57144						

Gas Spring Stud, Lid

D3953-7	Spring Spacer	Manufactured	No	Location		Loc Qty	Loc Code	2	53757 1P	C	
				ST101	53757						

Spring Spacer

D3953-9	Gas Spring Washer	Manufactured	No	Location		Loc Qty	Loc Code	2	53970	C	
				ST101	53970						

Gas Spring Washer

				Location		Loc Qty	Loc Code	2	53642	C	
				ST101	53642						

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Shop Packet Print

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IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Purchased	Primary Item No	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN3-14A						100	Each	98.0000		4		

Bolt

Location

ST351 98

114330 98

100 Each 45.0000

AN3-20A

Purchased

No

Location

ST352 45

105125 45

100 Each 53.0000

Bolt

Purchased

No

Location

ST357 53

104016 3

114292 50

100 Each 169.0000

AN5-17A

Purchased

No

Location

ST323 64

114324 64

ST339 105

113538 5

114330 100

Bolt

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Shop Packet Print

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AN5-21A		Purchased	No			100	Each	16.0000	2			



Bolt

Location

ST339 16

16463 16

100 Each 64.0000



16463

AN310-4



Purchased

No

Location

ST139 30

114341 30

ST314 14

113845 14

ST349 20

114341 20

100 Each 82.0000



113845

NUT



Purchased

No

Location

ST349 82

114306 82



114306

AN310C4



Nut

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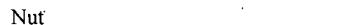
Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC
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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			100	Each	1,762.000	6			



Nut

Location

ST300	1762
113537	20
113644	742
114523	1000

Loc Qty

1762
20
742
1000

Loc Code

113644

MS21042L5



Nut

Purchased

No

100

Each

697.0000

4



Location

ST300	697
113523	26
113537	3
114108	168
114437	100
114449	400

Loc Qty

697
26
3
168
100
400

Loc Code

1114449

MS24665-151



Cotter Pin

Purchased

No

100

Each

701.0000

3



Location

ST309	701
17566	701

Loc Qty

701
701

Loc Code

17566

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IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS24665-300		Purchased	No			100	Each	92.0000	2			

Cotter Pin

NAS1149F0432P	Purchased	No	<u>Location</u>		100	Each	93.0000	6		<u>Loc Qty</u>	<u>Loc Code</u>
			ST309							92	
				105279						2	
				110123						90	

Washer

NAS1149F0563P	Purchased	No	<u>Location</u>		100	Each	72.0000	4		<u>Loc Qty</u>	<u>Loc Code</u>
			ST275							93	
				112940						92	
				114405						1	

Washer

114405	Purchased	No	<u>Location</u>		100	Each	72.0000	4		<u>Loc Qty</u>	<u>Loc Code</u>
			ST275							72	
				108471						72	

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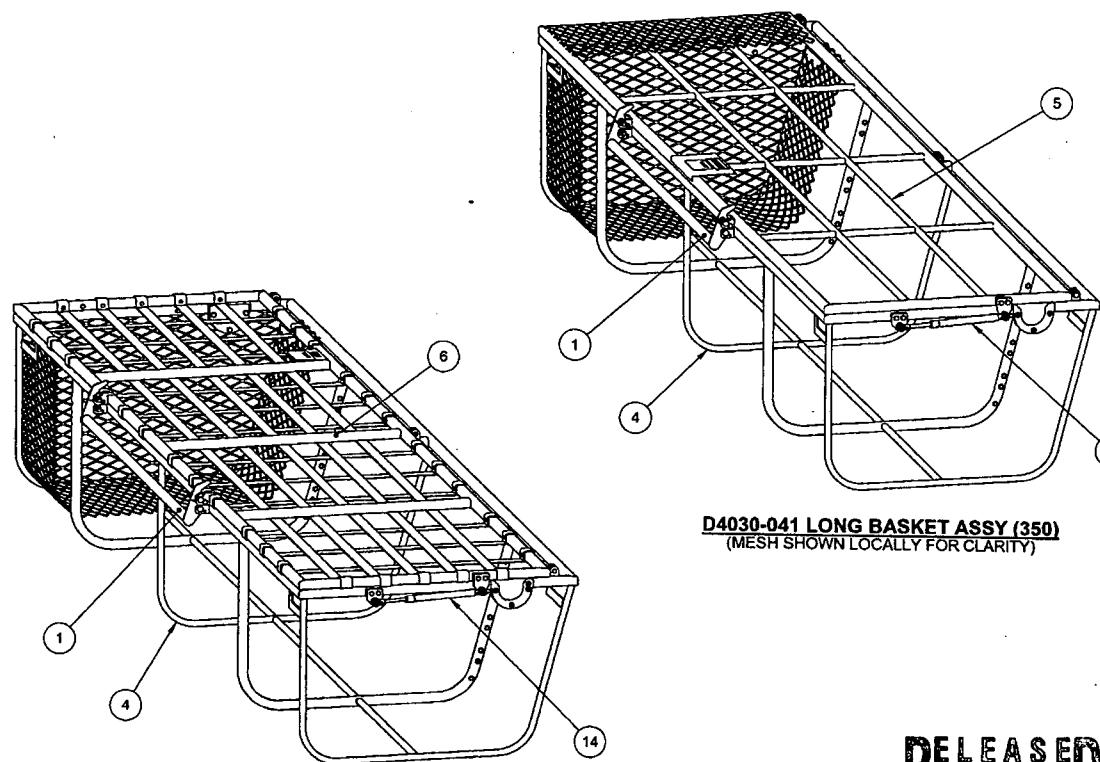
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ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
	X		D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	4	4	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1		D3914-041	LONG BASKET LID ASSY (350)
6	1		D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17	2		AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20	2		AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
30	8		NAS1149F0332P	WASHER
31	2		NAS1149C0432R	WASHER



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	QB	DRAWING NO.	REV. B
MFG. APPR.	KJ	D4030	SHEET 1 OF 3
APPROVED	AM	TITLE	SCALE
DE APPR.	MM	LONG BASKET ASSY (350)	NTS
DATE	10.04.06	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY OTHER PURPOSE OR DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

RELEASED
2010-04-14

58317

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

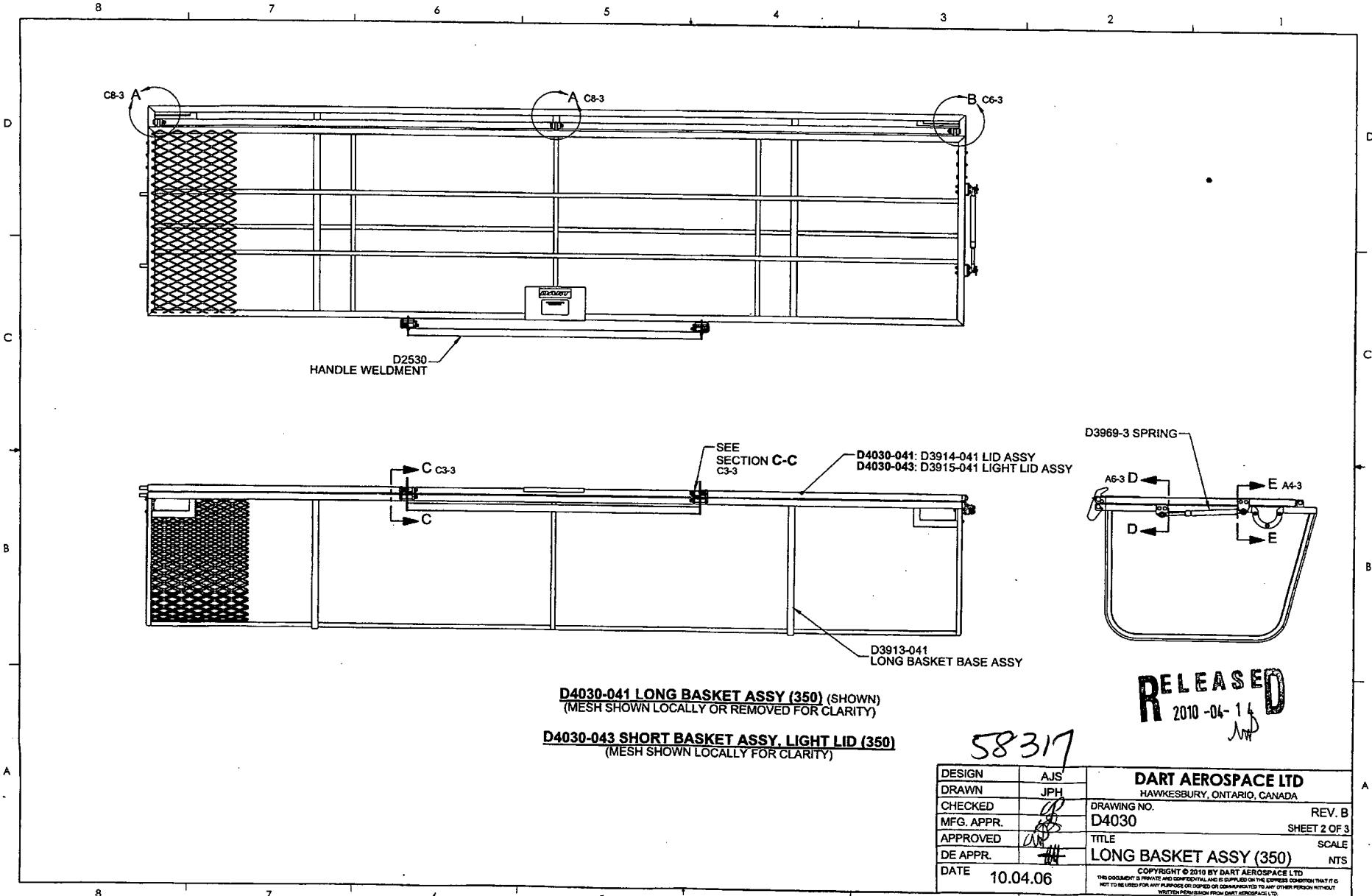
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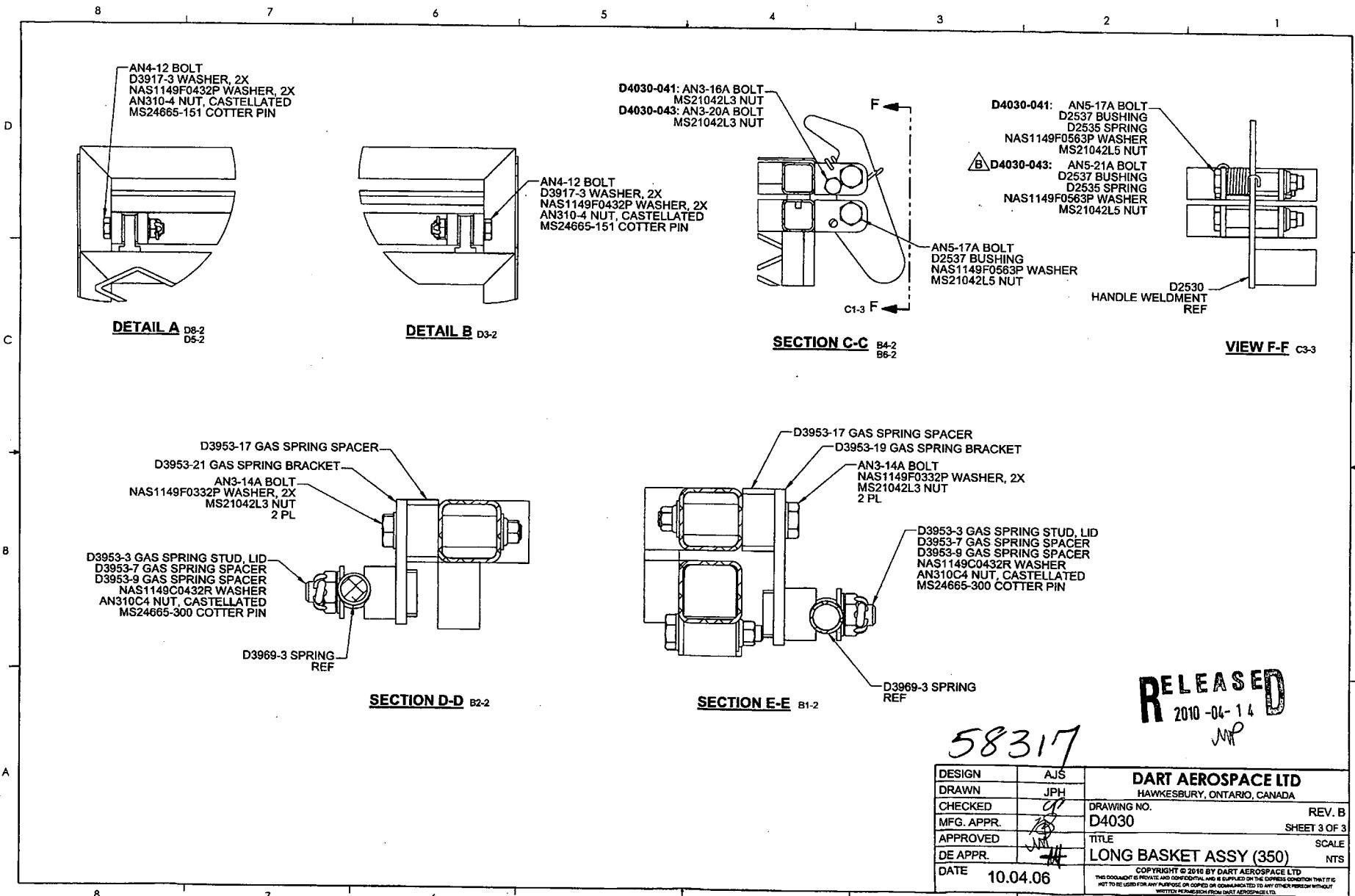


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